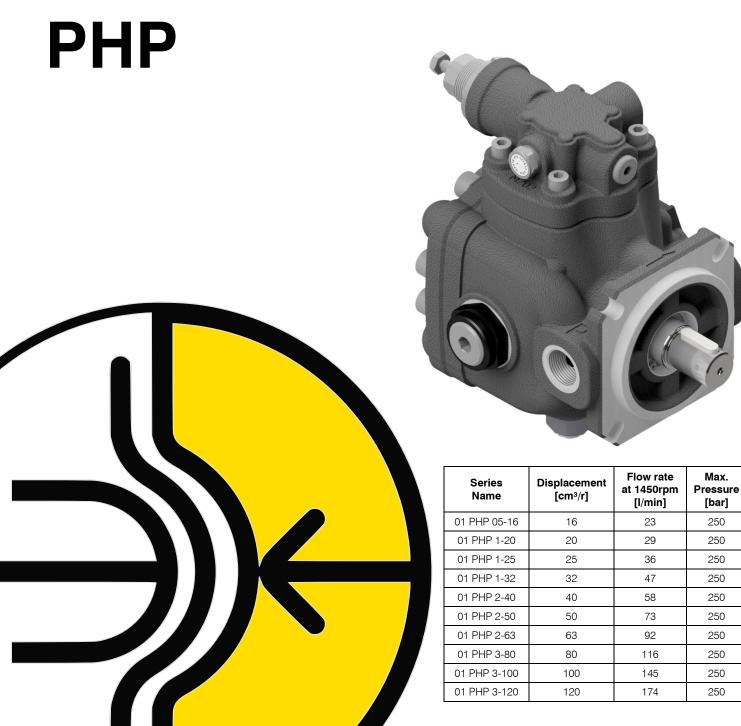


Variable displacement vane pump with hydraulic pressure compensator





General description

PHP pumps are high pressure variable displacement vane pumps equipped with hydraulic pressure regulating device.

The series of PHP pumps, like all other Berarma variable displacement vane pumps, ensure:

- Silent running
- High efficiency
- Long working life
- Economy and simplification of hydraulic system
- Modular design
- Energy saving

The important performance increase guarantees:

- High operating pressure
- Excellent displacement dynamic control

The main innovation of the new series of 01 PHP pumps is the internal pump cartridge, designed to obtain perfect axial balancing, both in terms of hydrostatic compensation of the distribution plates and the fluid flow-rate from inlet to outlet.

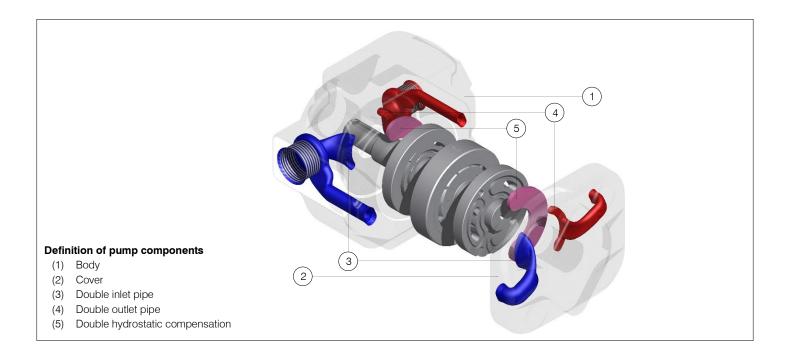
The series of PHP pumps is supplied with:

- ISO standard mounting flanges and shafts
- Gas BSP and/or SAE 3000 standard port connections
- Max. flow regulator unit to mechanically reduce pump max. displacement
- · Different types of devices for hydraulic, electric and proportional control for flow rate and / or pressure
- Thru drive shaft (only with the option "A") to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market

Considering the features outlined above, the new series of PHP pumps is one of a kind, suitable for applications that require higher performances than the standard use of variable displacement vane pumps.

What makes the Berarma PHP series pumps a unique product of its kind?

- 250 bar operating pressure
- Double inlet and outlet pipes in the internal cartridge of the pump
- Double hydrostatic compensation in axial direction on the distribution plates
- New functional concept of the pressure compensator device (reduction of pressure peak values and response time)
- Innovative shapes and design
- Wear reduction of the internal pump cartridge parts



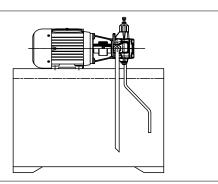


Technical data

Size	05	1	2	3
Geometric displacement according to ISO 3662 (cm³/r)	16	20 ÷ 25 ÷ 32	40 ÷ 50 ÷ 63	80 ÷ 100 ÷ 120
Actual displacement (cm³/r) Due to manufacturing tolerances, the value can vary by approx. ±3%	17	21 ÷ 26 ÷ 33	42 ÷ 51 ÷ 63	80 ÷ 100 ÷ 123
Maximum working pressure (bar) Pressure peak exceeding 30% (10% only for size 3) of the maximum operating pressure must be eliminated by adopting the appropriate measures		29	50	
Pressure setting range (bar)		H : 20 ÷ 250		H : 30 ÷ 250
Permitted maximum drain port pressure (bar)			1	
Inlet pressure (bar)		0.8 ÷ 1.5	absolute	
Speed range (rpm)	800 -	÷ 1800		÷ 1500 pressure up to 160bar
Rotation direction	I	R: right (clockwise) v	viewed from shaft er	nd
Load on drive shaft	l	NO RADIAL OR AXIA	AL LOADS ALLOWE	D
Hydraulic fluid	,	according to ISO 674 uids please contact I		•
Viscosity range (cSt, mm²/s)		22 ÷ 68 at opera	ating temperature	
Starting viscosity under full flow conditions (cSt, mm²/s)	400 max.			
Viscosity index (ISO 2909)		100	min.	
Inlet fluid temperature range (°C)	+	15 / +60 ÷ pay atte	ntion to viscosity ra	nge
Maximum acceptable fluid contamination level			ng to ISO 4406/99 ding to NAS 1638	
Recommended fluid contamination level for a longer pump working life			ng to ISO 4406/99 ding to NAS 1638	
Moment of inertia (kgm²)	0.00019	0.0005	0.00909	0.015
		Weight sing	le pump (kg)	•
Standard control	16.4	19.1	44.8	55.2
PCS002 control	18.5	21.2	46.9	57.3
PCS003 control	18	20.8	46.4	56.9
PCS004 control	19	21.9	47.5	58
PCS005 control	17.9	20.6	46.3	56.7
PCS006 control	-	-	44.9	55.3
PCLS001 control	18.9	21.6	47.3	57.8
PCLS002 control	19.3	22.1	47.5	58.2
PCLS003 control	18.9	21.6	47.3	57.7
PCLS004 control	20	22.7	48.4	58.8
PCLS005 control	18.7	21.5	47.2	57.6
For further information and/or different operating conditions please contact	Berarma technical s	ales service		

Installation and start-up

For the installation and start-up of Berarma pumps please refer to related **Document INSTALLATION AND START-UP INSTRUCTIONS** available on our website and provided in hard copy with every pump supplied.



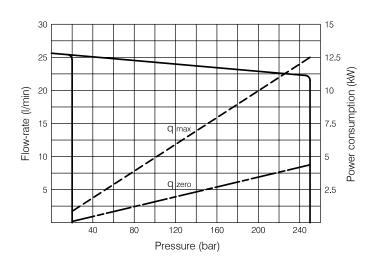


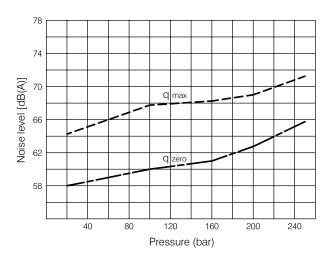
Ordering code

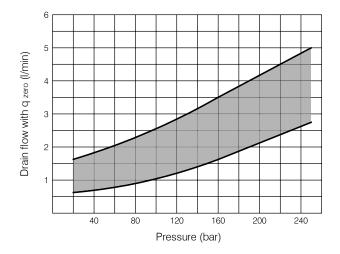
Series Name	Size Pressure Rotation Sea		Seals	Options	Pressure controls			
01 PHP	:	2 – 50	F	н	R	М	Α	PCS003
	•							
Code	Size	Displaceme cm ³ /r	ent					
05 – 16	05	16						
1 – 20	1	20						
1 – 25	1	25						
1 – 32	1	32						
2 – 40	2	40						
2 – 50	2	50						
2 - 63	2	63						
3 – 80	3	80						
3 – 100	3	100						
3 – 120	3	120						
	I							
Code		ange	Ports					
F		9/2 4 holes	Gas BSP / SAE	3000				
FGR2 only for size 05		angular pump 2	Gas BSP					
	1							
Code	Pressure	setting (bar)						
н	20 ÷ 250 30 ÷ 250) for size 05,1 and	2					
	30 - 230	7 IOI SIZE 3						
Code	Rotation	direction						
R	Right (cw) view from sh	naft end					
Code	Seals							
M	NBR							
Е	FPM – Vit	ton						
Codo	Option							
Code	Omit for r	no option						
A			nbined pumps (on	ly for flango F)				
А	Tillu ulive	e shall for con	Tibilied partips (ori	ly lor liarige F)				
Code	Pressure	control						
1	Single sta	age of pressu	re				-	
PCS002	Single sta	age of pressu	re with remote con	trol			-	
PCS003	_			etting at the minimu	m pressure			
PCS004	Two stag	es of pressure	e, both adjustable				1	
PCS005	Proportio	nal pressure o	control				1	
PCS006 only for size 2-3	Single sta	age of pressui	re with minimum di	splacement limiter	control]	
PCLS001	Load Se	nsing control	with single stage of	of pressure			1	
PCLS002				of pressure with ren	note control		1	
PCLS003	Load Se	nsing control	with two stages of	pressure, one with	fixed setting at the r	minimum pressure	1	
PCLS004	Load Se	nsing control	with two stages of	pressure, both adj	ustable		1	
PCLS005	Load Se	nsing with pro	oportional pressure	e control			1	
							_	



01 PHP 05-16

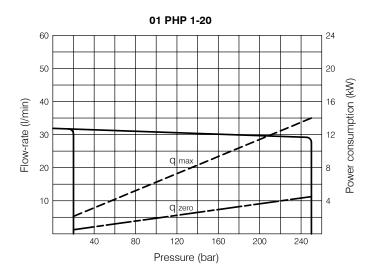


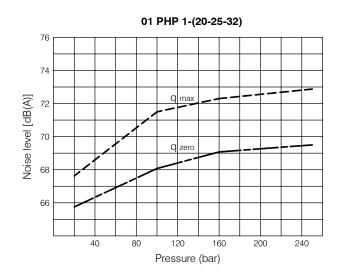


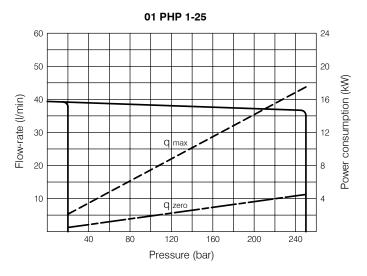


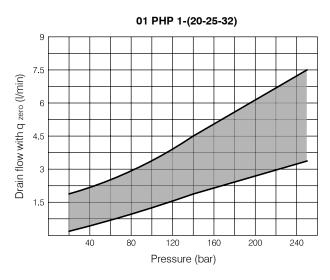
Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743/4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.

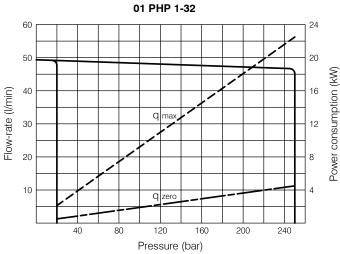






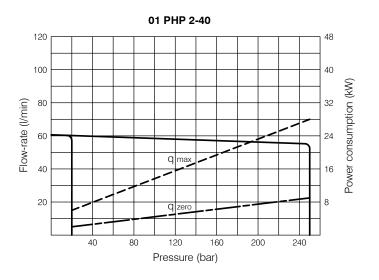


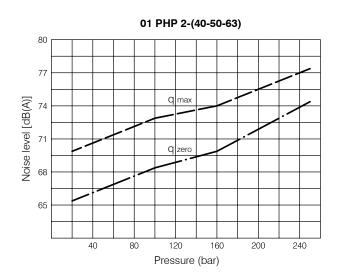


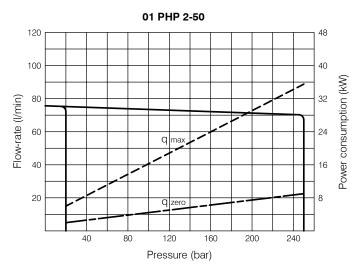


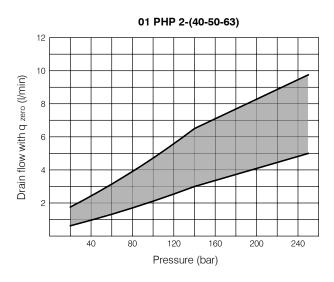
Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743/4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.

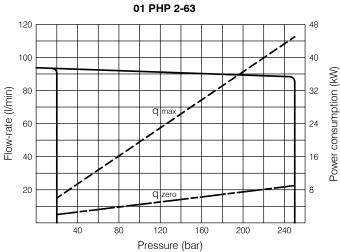






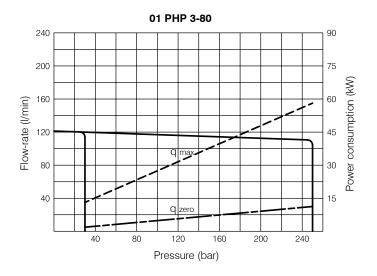


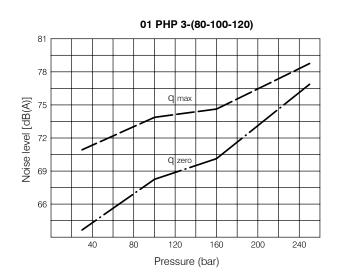


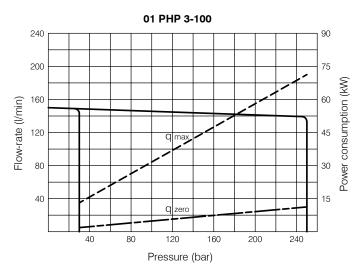


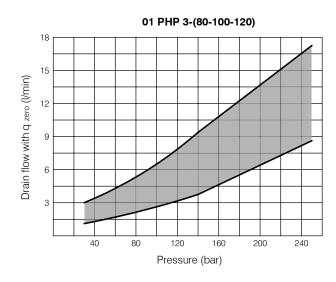
Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743/4, ISO VG 46 according to ISO 3448, temperature 40 $^{\circ}$ C. Sound level meter placed 1 meter from the pump with flexible coupling.

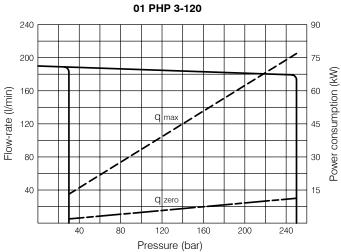








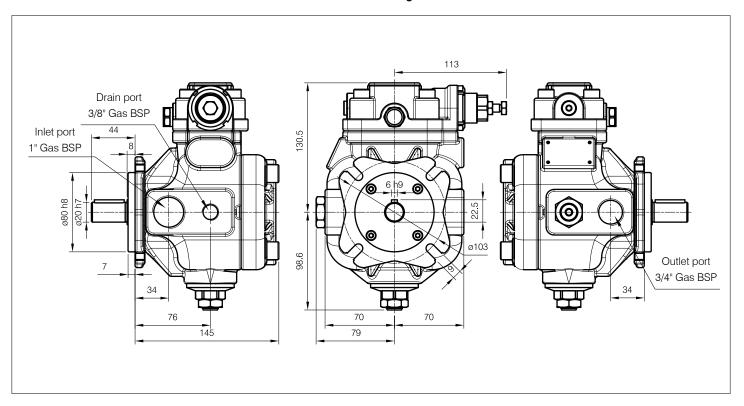




Indicative values measured on Berarma test stand, referring to 1500 rpm with HM hydraulic oil according to ISO 6743/4, ISO VG 46 according to ISO 3448, temperature 40 °C. Sound level meter placed 1 meter from the pump with flexible coupling.

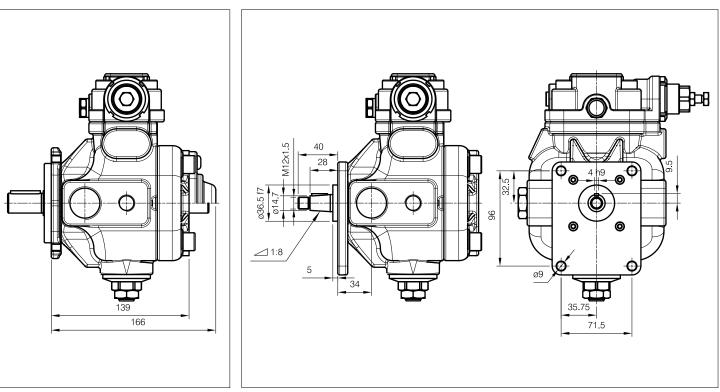


01 PHP 05-16 - Flange "F"



01 PHP 05-16 - Flange "F" + Option "A"

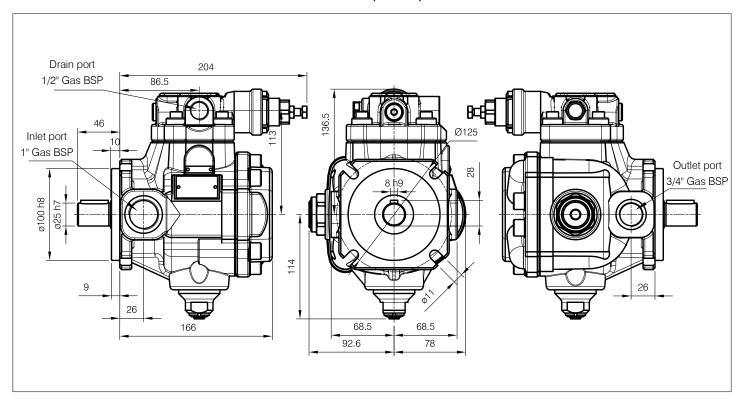
01 PHP 05-16 - Flange "FGR2"



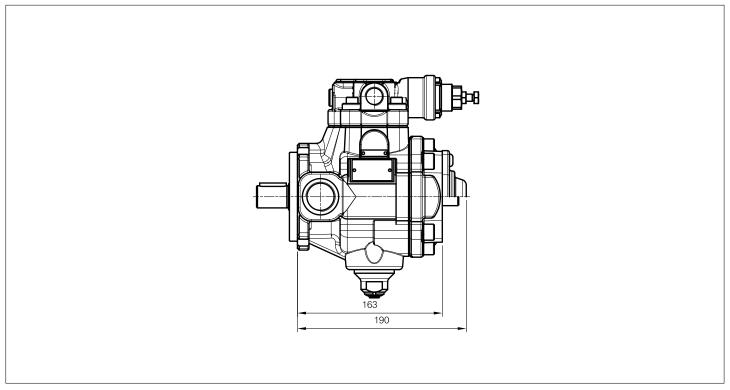
For information, please refer to related Catalog COUPLINGS and ACCESSORIES



01 PHP 1-(20-25-32)



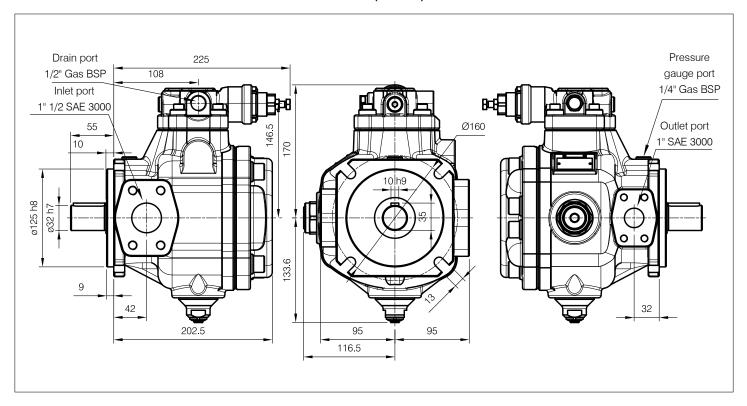
01 PHP 1-(20-25-32) + Option "A"



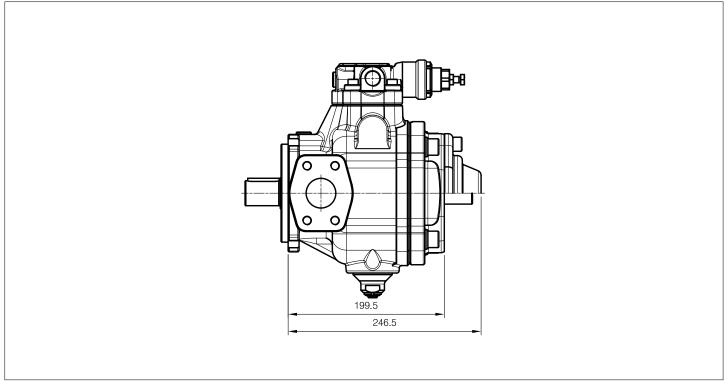
For information, please refer to related Catalog COUPLINGS and ACCESSORIES



01 PHP 2-(40-50-63)



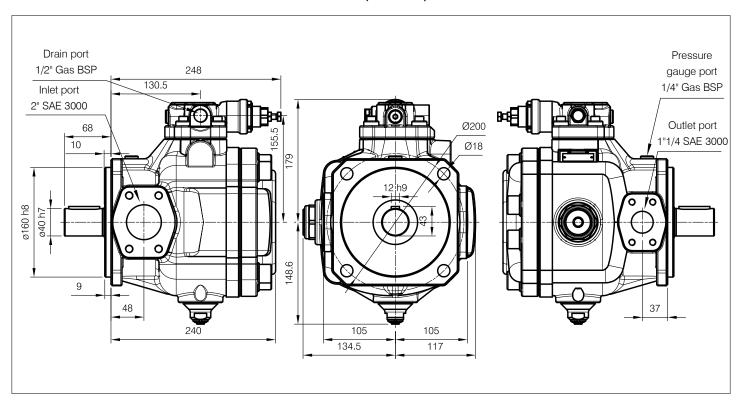
01 PHP 2-(40-50-63) + Option "A"



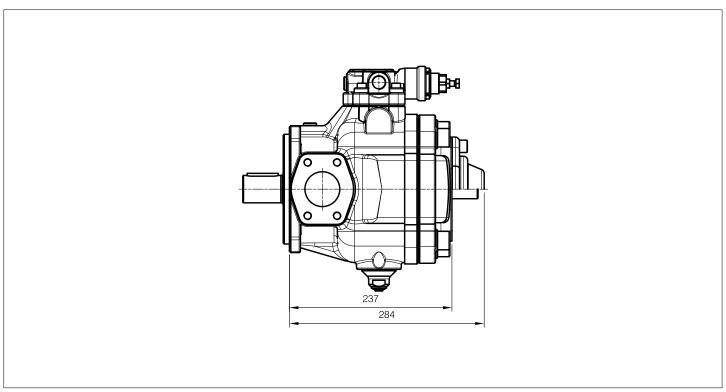
For information, please refer to related Catalog COUPLINGS and ACCESSORIES



01 PHP 3-(80-100-120)



01 PHP 3-(80-100-120) + Option "A"



For information, please refer to related Catalog COUPLINGS and ACCESSORIES

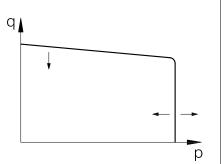


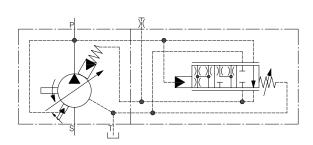
Standard control

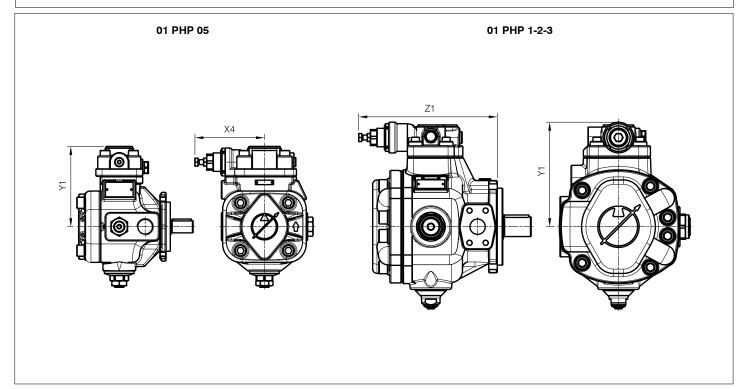
Single stage of pressure

This standard control enables the pump displacement to be adjusted (until zero flow setting condition) according to the flow rate required by the hydraulic system, keeping the working pressure constant and equal to the value set on the compensator device.

The pressure value setting of the compensator device is adjusted by means of the pressure setting screw and locked using the locknut.







Size	X4	Y1	Z 1			
01 PHP 05	113	130.5	-			
01 PHP 1	-	136.5	204			
01 PHP 2	-	170	225			
01 PHP 3	-	179	248			
For further information see related documentation on Berarma website or contact Berarma technical sales service						

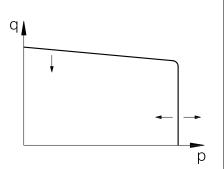


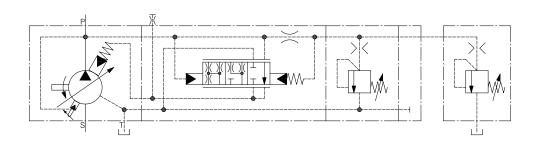
PCS002 control

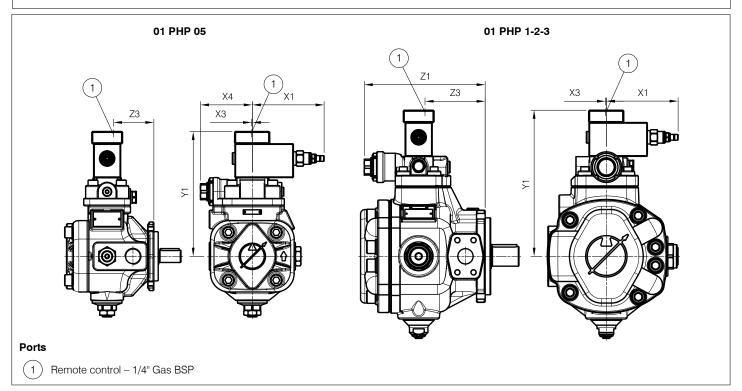
Single stage of pressure with remote control

The function of this control is the same as the standard control function with the possibility of adjusting the working pressure by means of an additional maximum pressure relief valve (**not supplied**) installed in a remote position, far from the pump.

Control performances depends on the additional valve type and on its distance from the pump. To obtain the best performance, it is recommended to use maximum pressure relief valves with flow rates from 2 to 5 l / min and not to exceed 5 meters of pipe length.







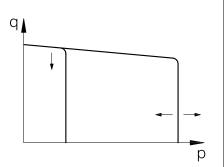
Size	X1	ХЗ	X4	Y1	Z 1	Z3	
01 PHP 05	116.7	1.3	84.3	203	-	65.7	
01 PHP 1	116.7	1.3	-	204	175	76.2	
01 PHP 2	116.7	1.3	-	237.5	196.5	97.7	
01 PHP 3	116.7	1.3	-	246.5	219	120.2	
For further information see related documentation on Berarma website or contact Berarma technical sales service							

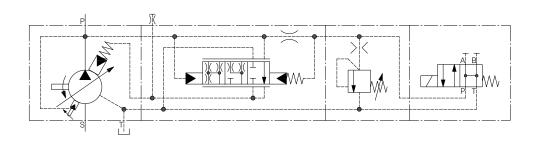


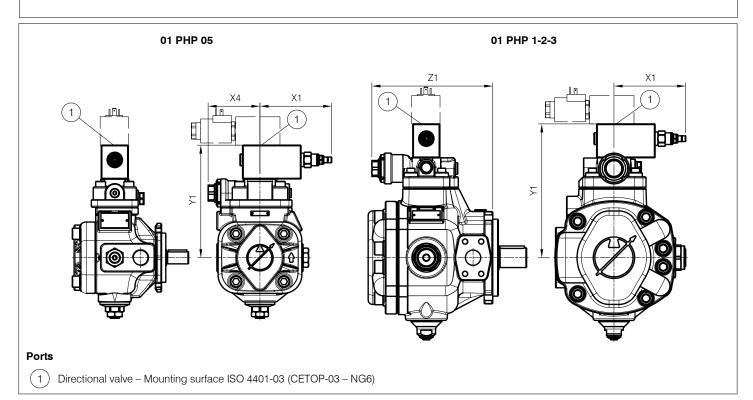
PCS003 control

Two stages of pressure, one with fixed setting at the minimum pressure

The function of this control is the same as the standard control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two working pressure levels, one of which is fixed at the minimum pressure. Control performance depends on the type of additional directional control valve.







Size	X 1	X4	Y1	Z 1		
01 PHP 05	116.7	84.3	183	-		
01 PHP 1	116.7	-	184	175		
01 PHP 2	116.7	-	217.5	196.5		
01 PHP 3	116.7	-	226.5	219		
For further information see related documentation on Berarma website or contact Berarma technical sales service						

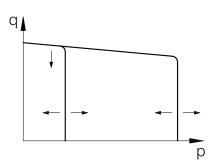


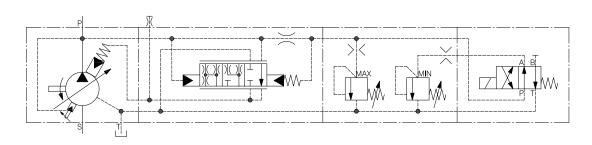
PCS004 control

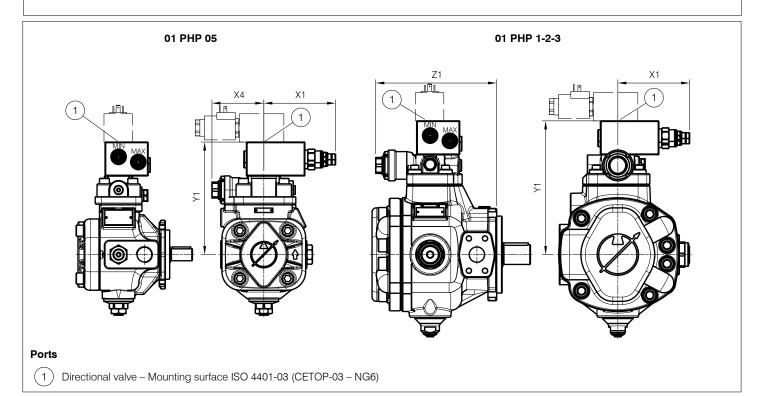
Two stages of pressure, both adjustable

The function of this control is the same as the standard control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two adjustable working pressure levels.

Control performance depends on the type of additional directional control valve.







Size	X1	X4	Y1	Z 1			
01 PHP 05	116.7	84.3	183	-			
01 PHP 1	116.7	-	184	175			
01 PHP 2	116.7	-	217.5	196.5			
01 PHP 3 116.7 - 226.5 219							
For further information see related documentation on Berarma website or contact Berarma technical sales service							



PCS005 control

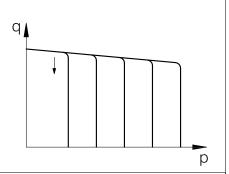
Proportional pressure control

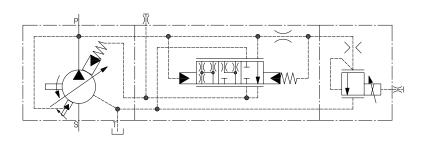
The function of this control is the same as the standard control with the possibility of adjusting the pump working pressure in a proportional way.

The pressure adjustment is obtained through an electric signal to the proportional valve installed on the pump.

Control performance depends on the control electronics of the proportional valve (not supplied).

Only on request is available the coil with integrated electronic unit.





Electrical properties					
Supply voltage	24 VDC ±10%				
Maximum current	590 mA				
Power consumption	22 W				
Nominal coil resistance at 50°C	37.2 Ω ±5%				
Nominal coil resistance at 20°C	26.2 Ω ±5%				
Max coil temperature at 20°C	105°C				
Protection class	IP65				
Recommended Dither frequency	160 – 200 Hz*				
Linearity, hysteresis, repeatability	< 5%*				
Connections	DIN 43650 type A				

^{*} Depends on electronic control unit type

01 PHP 05	01 PHP 1-2-3			
Ports 1 Proportional valve – Connector DIN 43650 type A				

Size	X4	Y1	Z 1
01 PHP 05	84.3	264.5	-
01 PHP 1	-	265.5	175
01 PHP 2	-	299	196.5
01 PHP 3	-	308	219
For further information see related doc	umentation on Berarma website or cor	ntact Berarma technical sales service	

energy savings.



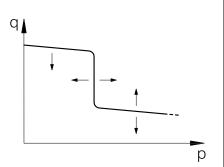
PCS006 control

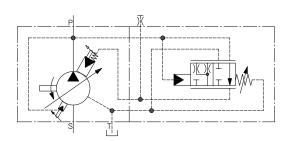
Single stage of pressure with minimum displacement limiter control

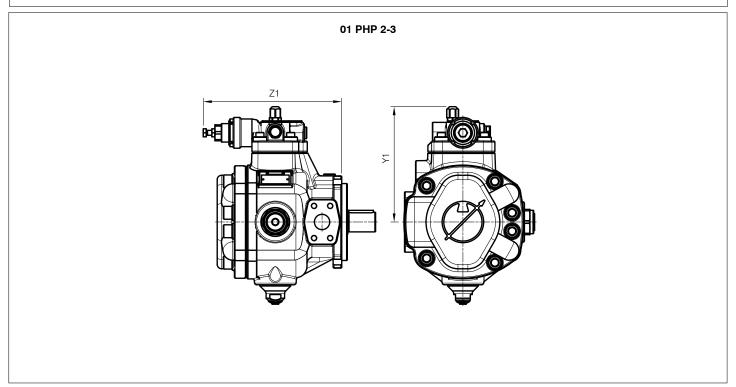
The function of this control, **available only for size 2 and 3 pumps**, is the same as the standard control with the possibility of limiting the minimum residual displacement by means of a register.

This control allows to obtain a two-speed system depending by the working pressure, using only one pump instead of two. This allows the simplification of the hydraulic circuit, the reduction of costs and

WARNING: For this type of control it is **mandatory** to insert a maximum pressure valve with correct flow rate compared to the residual flow rate pump setting. The minimum displacement limiter device prevents the pump to reach the zero flow condition and therefore pressure cut-off.







Size	Y1	Z1					
01 PHP 05							
01 PHP 1	-	-					
01 PHP 2	225						
01 PHP 3 196.5 248							
For further information see related documentation on Berarma website or contact Berarma technical sales service							



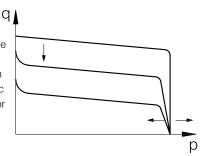
PCLS001 control

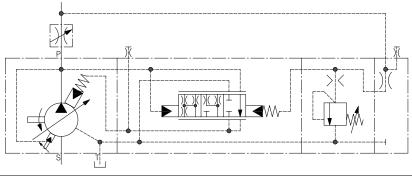
Load Sensing control with single stage of pressure

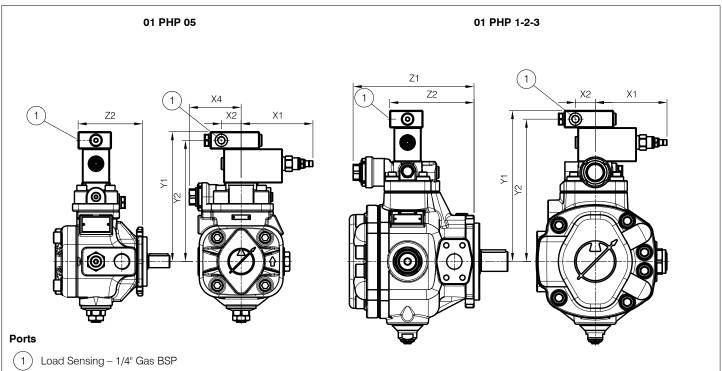
The Load Sensing control system adds to the pressure setting adjustment system of the compensator device, the possibility to regulate the pump flow-rate according to the pressure difference Δp measured before and after a throttle valve. The pilot pressure of the Load Sensing compensator device is taken from the pump outlet line after throttle valve (**not supplied**) and before the actuators. Changing the position of the throttle valve, with a fixed pressure drop equal to the differential pressure Δp value, the Load Sensing system automatically adjusts the pump displacement independently of pressure variations that occur in the hydraulic system. The Load Sensing control produces a notable reduction in displaced power and is recommended for use in applications where there are significant variations in torque (force) and speed.

When the throttle valve is completely closed, the pump will be in zero flow condition, keeping the working pressure constant and equal to the differential pressure Δp value.

Control performance depends on the type of throttle valve and on the length / dimensions of the Load Sensing pilot pressure line. To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







Size	X1	X2	X4	Y1	Y2	Z 1	Z2		
01 PHP 05	116.7	32.3	84.3	211	197	-	105		
01 PHP 1	116.7	32.3	-	212	198	175	115.5		
01 PHP 2	116.7	32.3	-	245.5	231.5	196.5	137		
01 PHP 3	116.7	32.3	-	254.5	240.5	219	159.5		
For further informa	For further information see related documentation on Berarma website or contact Berarma technical sales service								



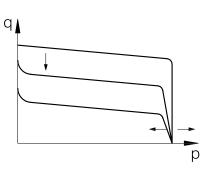
PCLS002 control

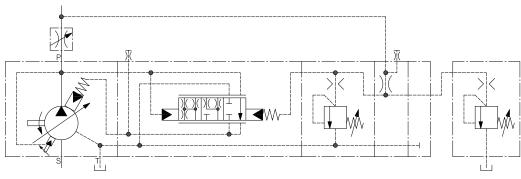
Load Sensing control with single stage of pressure with remote control

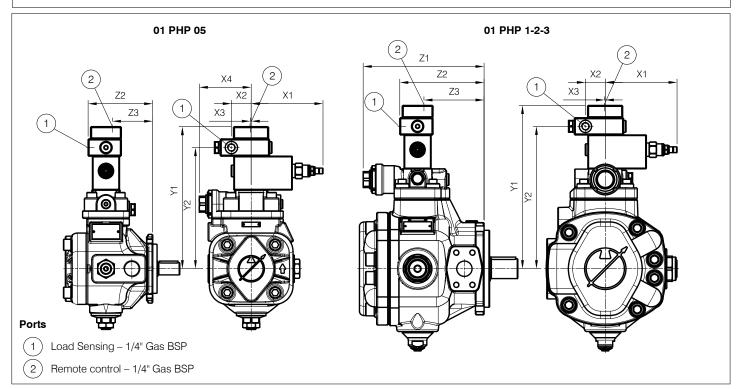
The function of this control is the same as the PCLS001 control with the possibility of adjusting the working pressure by means of an additional maximum pressure relief valve (**not supplied**) installed in a remote position, far from the pump.

Control performances depends on the type of throttle valve and additional valve type (**not supplied**) and on the length / dimensions of signal pipes.

To obtain the best performance, it is recommended to use maximum pressure relief valves with flow rates from 2 to 5 l / min and not to exceed 5 meters of pipe length.







X 1	X2	Х3	X4	Y1	Y2	Z 1	Z 2	Z3
116.7	32.3	1.3	84.3	231	197	-	105	65.7
116.7	32.3	1.3	-	232	198	175	115.5	76.2
116.7	32.3	1.3	-	265.5	231.5	196.5	137	97.7
116.7	32.3	1.3	-	274.5	240.5	219	159.5	120.2
	116.7 116.7 116.7	116.7 32.3 116.7 32.3 116.7 32.3	116.7 32.3 1.3 116.7 32.3 1.3 116.7 32.3 1.3 116.7 32.3 1.3	116.7 32.3 1.3 84.3 116.7 32.3 1.3 - 116.7 32.3 1.3 -	116.7 32.3 1.3 84.3 231 116.7 32.3 1.3 - 232 116.7 32.3 1.3 - 265.5	116.7 32.3 1.3 84.3 231 197 116.7 32.3 1.3 - 232 198 116.7 32.3 1.3 - 265.5 231.5	116.7 32.3 1.3 84.3 231 197 - 116.7 32.3 1.3 - 232 198 175 116.7 32.3 1.3 - 265.5 231.5 196.5	116.7 32.3 1.3 84.3 231 197 - 105 116.7 32.3 1.3 - 232 198 175 115.5 116.7 32.3 1.3 - 265.5 231.5 196.5 137

For further information see related documentation on Berarma website or contact Berarma technical sales service



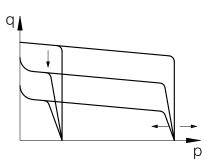
PCLS003 control

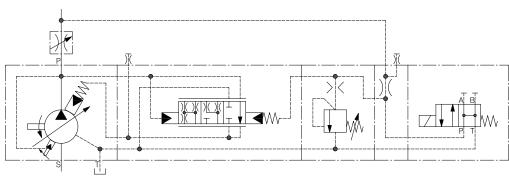
Load Sensing control with two stages of pressure, one with fixed setting at the minimum pressure

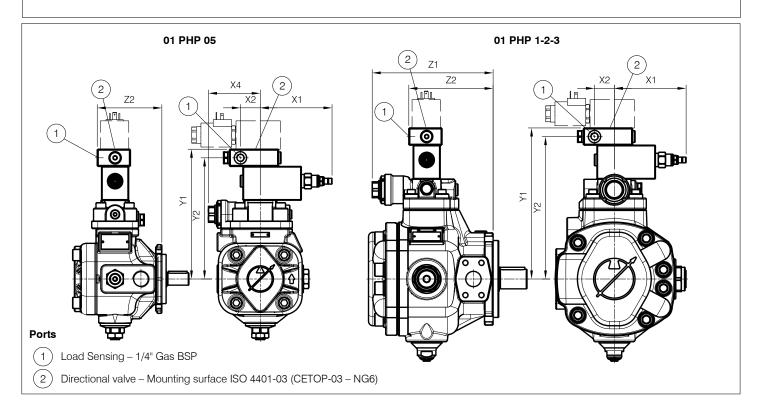
The function of this control is the same as the PCLS001 control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two working pressure levels, one of which is fixed at the minimum pressure.

Control performances depends on the type of throttle valve and additional directional control valve (**not supplied**) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







Size	X1	X2	X4	Y1	Y2	Z 1	Z 2
01 PHP 05	116.7	32.3	84.3	211	197	-	105
01 PHP 1	116.7	32.3	-	212	198	175	115.5
01 PHP 2	116.7	32.3	-	245.5	231.5	196.5	137
01 PHP 3	116.7	32.3	-	254.5	240.5	219	159.5
For further information see related documentation on Berarma website or contact Berarma technical sales service							



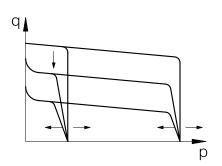
PCLS004 control

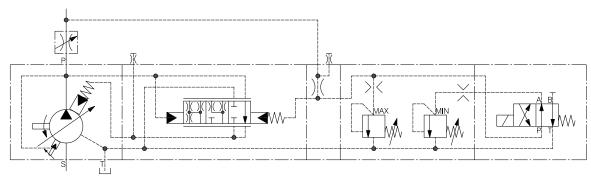
Load Sensing control with two stages of pressure, both adjustable

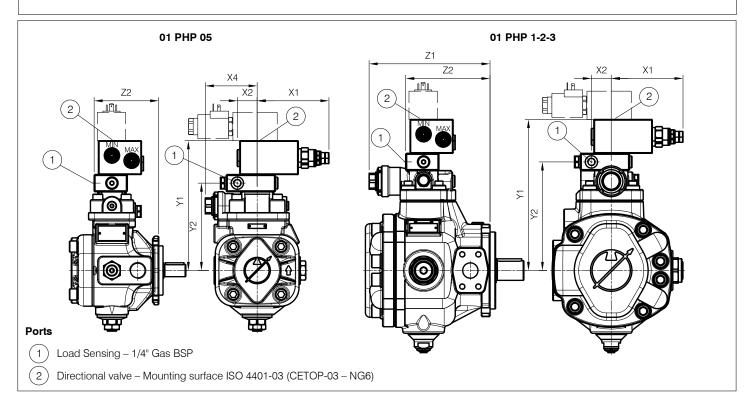
The function of this control is the same as the PCLS001 control with the possibility to mount a directional control valve ISO 4401-03 (CETOP 03 – NG6) (**not supplied**) on the top of the compensator in order to switch between two adjustable working pressure levels.

Control performances depends on the type of throttle valve and additional directional control valve (**not supplied**) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.







Size	X1	X2	X4	Y1	Y2	Z 1	Z2
01 PHP 05	116.7	32.3	84.3	211	142	-	105
01 PHP 1	116.7	32.3	-	212	143	175	115.5
01 PHP 2	116.7	32.3	-	245.5	176.5	196.5	137
01 PHP 3	116.7	32.3	-	254.5	185.5	219	159.5
For further information see related documentation on Berarma website or contact Berarma technical sales service							



PCLS005 control

Load Sensing with proportional pressure control

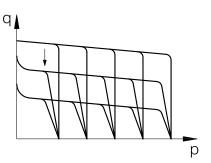
The function of this control is the same as the PCLS001 control with the possibility of adjusting the pump working pressure in a proportional way.

The pressure adjustment is obtained through an electric signal to the proportional valve installed

Control performance depends on the type of throttle valve and on the control electronics of the proportional valve (not supplied) and on the length / dimensions of signal pipe.

To obtain the best performance, it is recommended to not to exceed 5 meters of pipe length.

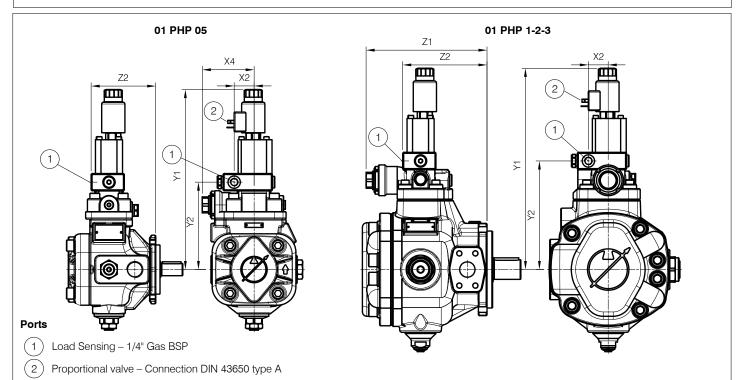
Only on request is available the coil with integrated electronic unit.



|--|

	Max coil tem
	Protec
	Recommende
	Linearity, hyste
* Depends on electronic control unit type	Conr

Electrical properties					
Supply voltage	24 VDC ±10%				
Maximum current	590 mA				
Power consumption	22 W				
Nominal coil resistance at 50°C	37.2 Ω ±5%				
Nominal coil resistance at 20°C	26.2 Ω ±5%				
Max coil temperature at 20°C	105°C				
Protection class	IP65				
Recommended Dither frequency	160 – 200 Hz*				
Linearity, hysteresis, repeatability	< 5%*				
Connections	DIN 43650 type A				



Size	X2	X4	Y1	Y2	Z1	Z 2
01 PHP 05	32.3	84.3	292.5	142	-	105
01 PHP 1	32.3	-	293.5	143	175	115.5
01 PHP 2	32.3	-	327	176.5	196.5	137
01 PHP 3	32.3	-	336	185.5	219	159.5
For further information see related documentation on Berarma website or contact Berarma technical sales service						



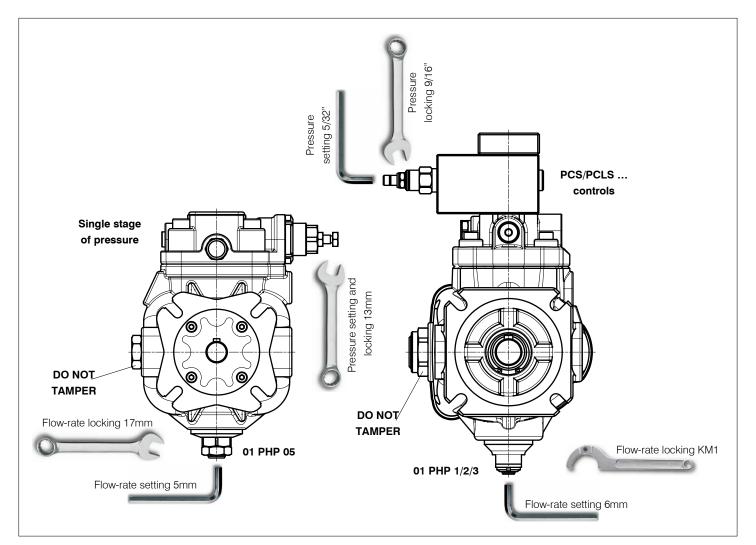
Settings

Pressure

Berarma PHP pumps can be equipped with different types of hydraulic pressure devices, through which it is possible to adjust the maximum working pressure of the pump. By screwing clockwise, the pressure increases.

Warning

Do not go out of the pressure setting range.



Flow rate

All Berarma pumps are equipped with a flow regulator device that allow the mechanical reduction of the maximum pump displacement compared to the nominal value. By screwing clockwise, the flow rate decreases.

Warning

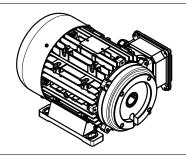
If the flow regulator device is set to less than 50% of the nominal displacement, the pump can only start on condition that the system and pump are completely filled with fluid.

Pump type	Actual displacement (cm³/r)	Reduced displacement by screw turn (cm ³ /r)	Minimum displacement (cm³/r)			
01 PHP 05 - 16	17	11	3.3			
01 PHP 1 - 20	21	10	9.5			
01 PHP 1 - 25	26	10	15			
01 PHP 1 - 32	33	10	19			
01 PHP 2 - 40	42	16	27.5			
01 PHP 2 - 50	51	16	35.5			
01 PHP 2 - 63	63	16	43.5			
01 PHP 3 - 80	80	16	63			
01 PHP 3 - 100	100	16	80			
01 PHP 3 - 120	120	16	100			
Indicative values influenced by manufacturing tolerances						



Accessories

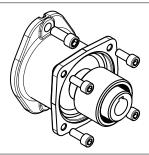
Electric motors with special flange and hollow shaft for direct coupling with Berarma pumps size 05 and 1. For information, please refer to related **GMP Catalog**



Non return valves integrated on SAE flange, ideal to be installed on Berarma Berarma pump size 2 and 3 outlet port or for installation on hydraulic systems. For information, please refer to related **NRV Catalog**



Coupling unit that allow to arrange combined pumps between Berarma pumps or the main other types of pump available on the fluid power market. For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**



SAE 3000 flanges ideal to be installed on Berarma pump size 2 and 3 inlet and outlet ports.

For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**

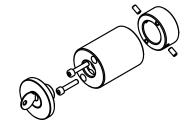




Key Lock kit for pressure setting.

Available only for PHP pumps with single stage of pressure.

For information, please refer to related **COUPLINGS and ACCESSORIES Catalog**



Warning

All Berarma pumps have been carefully checked during manufacture and subjected to testing cycles before shipment. To achieve optimum performance, avoid problems and maintain the warranty, the installation instructions, enclosed with each pump supplied, must be strictly observed.

Notes

Before selection and/or use of any Berarma product, it is important that the purchaser carefully analyses all aspects of its application and reviews the information in the current Berarma technical sales documents. Due to the many different operating conditions and applications for Berarma products, the purchaser, through their own analysis and testing, is solely responsible for making the final selection of the products and assuring that all performance and safety requirements are met. Berarma S.r.l. accepts no responsibility for any editing mistakes in this catalogue. Berarma S.r.l. reserves the right to modify the products and data contained in this catalogue at any time and without prior notice.